				· · · · · · · · ·				5.		w	<u>_</u>
Work Orde				*940	144*		Ah	χή) —	Jan	11)	Page 1
Revision ID:	D2235-3			Accept	*N900	າ40	1700)*	Setup Star	I A	S1*
Item Name:	Basket Rib		ر لا غیر						Stop	, *N	S2*
	12/31/2012	Start Qty: 2.00	*2*		Cust Item II) :					
Required Date: Reference:	1/11/2013	Req'd Qty: 2.00	*2*		Customer:						
Approvals:	Process Pla	n: Mif	Date: 12-12	Tooling:	Da	te:]	Run Star	1/7	R1*
	QC:		Date:	SPC (Y/N):	Da	te:			Stop	*N	R2*
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr						<u></u>			
D2235	Rev	B1		•							
100		Large Fab	-	0.00	1			21			
Large Fab		Memo		0.00	lpl	13.1.	10		-		
Large Fab		1- Pick D31 on tube 3- c	66-1 and cut as per dwg leburr	D22352- remove identifica	tion markings	,	, 0				
110		QC5- Inspect part comp	leteness to step on W/O	0.00 AS				~			
*11 0 *		Memo		0.00 13-1-) 			2			
Quality Control		WEIRO		0.00							
120		Identify as per dwg & St	ock Location:	0.00							
120			CON LOCATION.	0.00				1	n1	1	PERC
Packaging		Memo		0.00				2×	1310	1110	1.00 m
Packaging		•									~# J

			*								DQA	\: Dat	e: _	b :
NCR:	⁄es	/ No				WORK ORDER NON-C	100	NFORM	MANCE / UP	DATE				
,											QA Closed	d: Dat	e:	
Work Orde	ar.					DISPOSITION				AGAINST D	EPARTMEN	T/PROCESS		
i vvoik orak	٠٠٠.		······································	_		Rework	1		Skid-tube	Crosstube	7	Water Jet	\neg	Engineering
Part I	No.					Scrap			Machining	Small Fab	Pr	od. Eng. Coor.	ヿ	Quality
						Use-as-is	1	Therm	noforming	Finishing	Rec/St	ore/Packaging		Other
NCR I	۷o.					Work Order Update]		Large Fab	Composite		Supplier		
														
Root						ption of work order update	1	nitial		tion	Sign &			
Cause		Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	ᆜ	QC Inspector
Doc/Data														
Equip/Tooling											,		1	
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Unapproved													\Box	
						F.	AUI	T CATE	GORY					
Landi	ng (Gear				General				_				
		Bending				Bend		Grain			Ovalized			Pressure/Forced
		Centre No	ot Conce	ntric to	o/s	BOM/Route		Hårdwa	re		Over/Und	er tolerance		Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete	Γ	Part Incor	rect		Weld
		Crushed/	Crimped.			Burrs		Instruct	ions Incomplete/	/Unclear	Part Lost/	Missing		Wrong Stock Pulled

Part Moved

Positioned Wrong

Power Loss/Surge

Other

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque.Waves in Extrusion

Cuffs

Heat Treat

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

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Work Orde Monday, Decem				*940					Page 2			
Item ID: Revision ID: Item Name: Start Date: Required Date: Reference:	D2235-3 Basket Rib 12/31/2012		*2* *2*	Accept	*N90004010 Cust Item ID: Customer:)*	Setup	Start Stop	*N.S	\$1* \$2*
Approvals:	0.0	n:	Date:			Date:			Run	Start Stop	*NF	R1* R2*
Sequence ID/ Work Center II 130 *130* QC Quality Control		Operation Description QC21- Final Inspection - Memo	Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qt <u>y</u>	21	Number :	Insp. Stamp

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											DQA:	Date:		
NCR:	Yes	/ No				WORK ORDER NON-	COI	NFOR	MANCE / UP	DATE	OA Classada	Data		
											QA Closed:	Date:		
Work Orde	er.					DISPOSITION	AGAINST DEPARTMENT/PROCESS							
	-					Rework			Skid-tube Crosstube			Water Jet	Engineering	
Part No.						Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality	
						Use-as-is			noforming	Finishing	Rec/Sto	re/Packaging	Other	
NCR 1	No.					Work Order Update			Large Fab	Composite]	Supplier] []	
			T				<u></u>							
Root						ption of work order update	1	Initial		ction	Sign &			
Cause		Date	Step	Qty	•	or Non-conformance	Ch	nief Eng	Desc	cription	Date	Verification	QC Inspector	
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		Contro N	at Canca	atric to	0/s [DOM/Bouto	Juardina	ro		Overlinder	r toloranco	Tomporaturo/Curo		

Inspection Incomplete

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Instructions Incomplete/Unclear

Part Incorrect

Part Moved

Part Lost/Missing

Positioned Wrong

Power Loss/Surge

Weld

Other

Wrong Stock Pulled

Broken/Damaged

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

Burrs

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Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Cracks

Cuffs

Heat Treat

Crushed/Crimped.

Inspection Strip in Tube

Torque Waves in Extrusion

Picklist Print

Monday, December 31, 2012 9:10:04 AM

Work Order ID:

94944

Parent Item:

D2235-3

Parent Item Name:

Basket Rib

Start Date: 12/31/2012

Required Date: 1/11/2013

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A

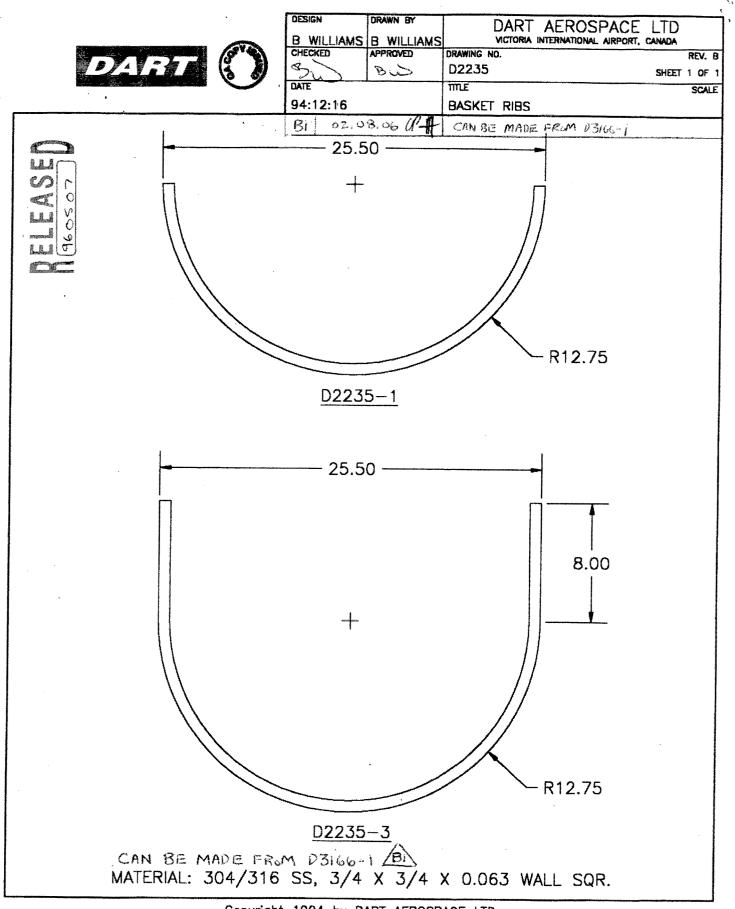
New Issue 06-10-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3166-1		Manufactured	No			100	Each	1.0000	1	?	11,		
Basket Hoop											1pc13	1././	>
				Location		Loc Oty	Loc	Code	Ŧ	35/59	4>	12	
				WA006		1			~	, , . .	,		

86807

											DQA:	Date:	
NCR:	Yes	/ No	•			WORK ORDER NON-	CON	VFORM	MANCE / UPDATE				× .
<u></u>											QA Closed:	Date:	,
Vork Ord	er.					DISPOSITION		AGA	AINST DEF	PARTMENT/PROCESS			
TOTA OTA	٠,٠,					Rework	7		Skid-tube Cros	stube		Water Jet	Engineering
Part	No.					Scrap	1		——	ili Fab	Prod	d. Eng. Coor.	Quality
		-				Use-as-is]	Thern	noforming Fini	ishing	Rec/Stor	e/Packaging	Other
NCR	No.	<u></u>				Work Order Update]		Large Fab Comp	posite		Supplier	J L
Root					Descri	ption of work order update		nitial	Action		Sign &		
Cause		Date Step Qty or Non-conformance					1	ief Eng	Description		Date	Verification	QC Inspector
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applier													
aining											!		
napproved													<u> </u>
						F	AUL	T CATE	GORY		** **		
Land	ing (Gear				General		_			•		_
		Bending				Bend		Grain	·		Ovalized		Pressure/Forced
		Centre No	t Concer	ntric to	o/s	BOM/Route	L	Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspect	on Incomplete		Part Incorred	t	Weld
	L	Crushed/0	Crimped.			Burrs		Instruct	ions Incomplete/Unclear		Part Lost/Mi	ssing	Wrong Stock Pulled
		Cuffs				Contamination		Mainte	enance		Part Moved		
		Heat Trea	t			Countersink		Mislabe	eled		Positioned V	Vrong	_
		Inspection	Strip in	Tube		Cut Too Short		Misread	ď		Power Loss/	Surge	Other
		Ripples in	Bend			Drill Holes		Offset					
		Torque W	aves in E	xtrusio	n [Drawing		Out of 0	Calibration				
		Turning S	equence			Finish		Out of 9	Sequence				
	Wave/Twist in Tube Folio							Outside					

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NCR:	Yes	/ No			~		WORK ORDER NON-C	O	NFORM	MANCE / UP	DATE						
							. '					QA Closed:	Date	<u>;</u>			
Nork Ord	er:					١	DISPOSITION		AGAINST DEPARTMENT/PROCESS								
Part No.							Rework Scrap		Skid-tube Crosstube Machining Small Fab			-1	Water Jet d. Eng. Coor.	Engineering Quality Other			
NCR I	NCR No.						Use-as-is Work Order Update			Thermoforming Finishing Large Fab Composite			re/Packaging Supplier	- Other			
Root					Desc	rip	tion of work order update		nitial	Ac	ction	Sign &	·				
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oc/Data quip/Tooling perator Material etup other rocess upplier raining									T. CATE	CODY							
1 1				-			··	AUL	T CATE	GORY							
Landi	ng Gear Bending Centre Not Concentric to O/S Cracks Crushed/Crimped. Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend Torque Waves in Extrusion						General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes Drawing			ire ion Incomplete ions Incomplete, enance eled d	/Unclear	Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned V	ct issing Wrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other			
	1	Turning S	annanca				Finish	1	lout of 9	Seguence							

Outside Dimensions

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Wave/Twist in Tube

Folio